Synthesis of *h*-BN nanodots embedded-graphene hybrid films by atmospheric pressure CVD.

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Keywords: *h*-BN nanodots, graphene, APCVD, B-source distance.

The thermal catalytic atmospheric pressure chemical vapour deposition (APCVD) technique was used for the synthesis of h-BN nanodots embedded-graphene hybrid films on a Cu foil from methane, ammonia, and boric acid. The APCVD technique was employed due to its successful application in making large-area graphene, h-BN films, and BN-doped graphene films [1, 2, 3]. To grow h-BN nanodots embedded- graphene films, the first step involves treatment of the Cu foil at 1000 °C in hydrogen and argon atmospheres by placing the B-source at 2 cm (300 °C) and 12 cm (1000 °C) distances from Cu foil placed at the centre of the quartz-furnace (the hot zone). In the second step, specific amounts of methane and ammonia were introduced for 10 min. The assynthesized films were characterized by X-ray photoelectron spectroscopy (XPS), Raman spectroscopy, atomic force microscopy (AFM), high resolution transmission electron microscopy (HRTEM), and UV-vis spectroscopy. AFM and TEM images (figs 1 and 2) revealed an increased h-BN nanodots size distribution (~224.7 nm and ~11.8 nm for 2 cm and 12 cm, respectively) with an increased distance between the B-source and the Cu foil. The presence of B, C, and N atoms in their respective chemical environments were detected by XPS. It was found that most of the B atoms were bonded to N atoms than bonded to both C and N atoms to give sp²-B-C-N chemical bonding configurations. The C atomic composition was found to increase (42 at%- 65 at %) while both B and N contents were found to decrease (18 at% B and 14 at % N to 8 at % B and 7 at % N) with increased distance of the B-source from the Cu foil. These results indicated that the position of the B-source plays a significant role in controlling the nucleation of nanodots in the form of B_2O_3 , which then led to the formation *h*-BN nanodots upon reaction with ammonia. UV-vis absorption spectra (fig 3) showed higher band gap energy for the smaller nanodots (5.77 eV) in comparison with the big nanodots (5.71 eV) due to a quantum confinement effect. In conclusion, the study provides insight into for the controlled growth of *h*-BN nanodots embedded-graphene systems by the APCVD method.

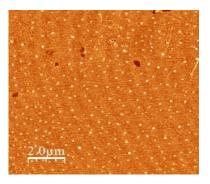
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Figures



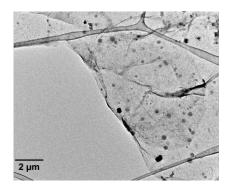


Fig1: AFM image of *h*-BN-graphene film

Fig 2: TEM image of *h*-BN-graphene film

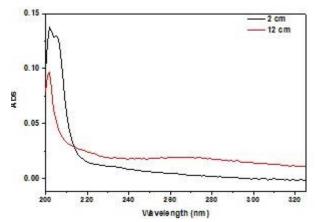


Fig1: UV-vis absorption spectra of h-BN nanodots-embedded-graphene film